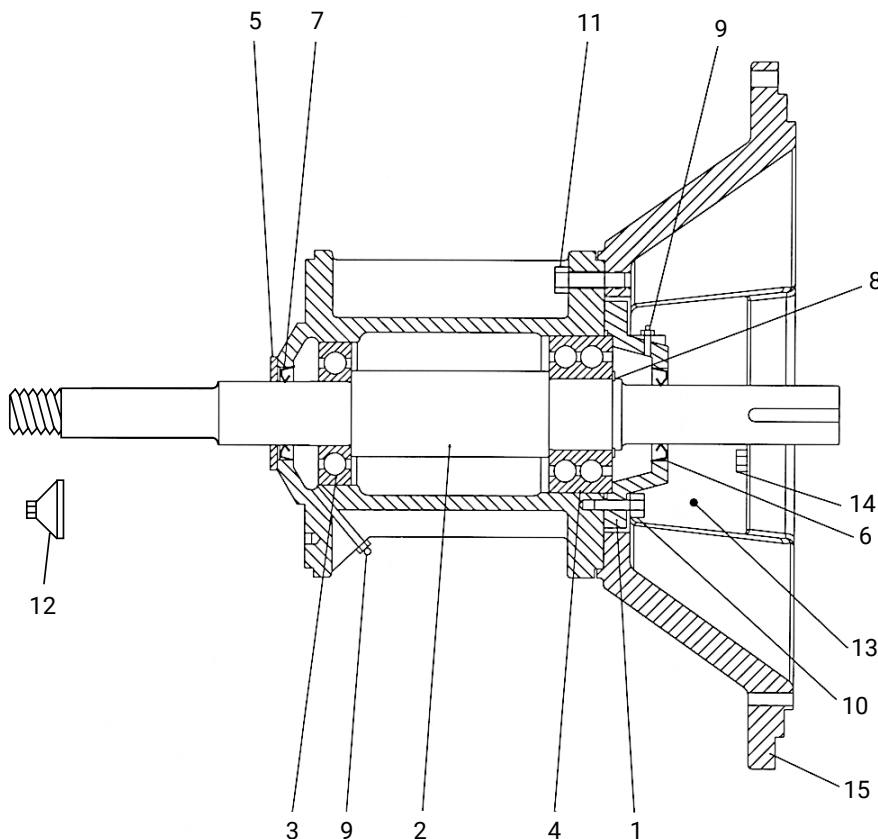
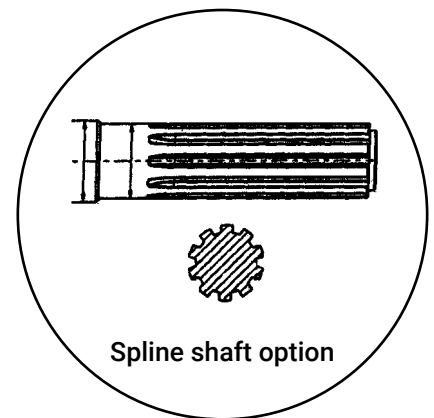


M-/L-Group SAE power frame

**Discontinued product,
for reference material only.**



SAE power frame for models
3756 mechanical seal and
packed box pumps



Item no.	Part no.	Description	Material	Pattern no.
	15K19	Power frame complete, L-Group – mechanical seal / packed box		
	15K21	Power frame complete, M-Group – mechanical seal		
	15K50	Power frame complete, M-Group – spline packed box		
	15K56	Power frame complete, M-Group – spline mechanical seal		
	15K49	Power frame complete, L-Group – spline mechanical seal / packed box		
1	1K147	Bearing cover	Cast iron	59056
2	4K624	Shaft – M-Group – mechanical seal	4140	
	4K561	Shaft – L-Group	4140	
	4K647	Shaft – spline – M-Group – mechanical seal	1144	
	4K650	Shaft – spline – M-Group – packed box	1144	
	4K646	Shaft – spline – L-Group	1144	
3	4K293	Ball bearing – inboard	Steel	
4	4K469	Ball bearing – outboard	Steel	
5	5K163	Deflector	BUNA-N	
6	5K164	Lip seal – outboard	BUNA/steel	
7	5K280	Lip seal – inboard	BUNA/steel	
8	5K246	Retaining ring	Steel	
9	6K80	Grease fitting – frame and bearing cover	Steel	
10	13K80	Hex head cap screw – bearing cover	Zinc-plated steel	
	13K158B	Lockwasher – bearing cover	Zinc-plated steel	
11	13K102	Hex head cap screw – frame adapter ring	Zinc-plated steel	
12	13K352	Impeller nut – L-Group	304 SS	
	13K362	Impeller nut – M-Group	304 SS	
13	4K482	Guard, adapter SAE 1, 2, 3	Galvanized steel	
	4K483	Guard, adapter SAE 4, 5	Steel	
14	13K268	Cap screw, guard	304 SS	
	13k238	Washer, guard	Steel	
15	1K384	Adapter ring, SAE #1	Cast iron	59474
	1K385	Adapter ring, SAE #2 – #3	Cast iron	59475
	1K386	Adapter ring, SAE #4 – #5	Cast iron	59476

For parts pricing and package stock quantities, refer to published parts price list using “K” part no. listed above.

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pumps



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